

Specifications in this catalogue are subject to change without notice in order

Product colours in this catalogue may differ slightly from those of actual products.

Before using this equipment, read the Guide to Operations/Operating manuals, related manuals, and use the equipment correctly.
 The various usage conditions (temperature, voltage, humidity etc.), usage purposes (run time, applications etc.), functions (ranges, charactristics etc.), terminology and expressions

given in this catalogue are based on Yanmar Energy System Co., Ltd. standards.

• Please confirm the product specifications by reviewing the specification, product drawings, operation manuals and other technical documentation.

YANMAR ENERGY SYSTEM CO.,LTD.

www.yanmar.co.jp/en/energy/

Overseas Marketing Dept.

5-12-39 Oyodonaka, Kita-ku, Osaka, Japan 531-0076 Phone: +81-(0)6-6451-4503 Fax: +81-(0)6-6451-7955

Head Office

Yanmar Europe B.V. Brugplein 11

5-12-39 Oyodonaka, Kita-ku, Osaka, Japan 531-0076 Phone: +81-(0)6-6451-7838 Fax: +81-(0)6-6451-1039

1332 BS Almere (de Vaart), The Netherlands Phone: +31-(0)36-549-3200 Fax: +31-(0)36-549-3209





001H0-G00140 September 2009⊕

COMPANY PROFILE

MISSION

We, the YANMAR group, strive to create new and meaningful value together in partnership with our worldwide customers.

We will be innovators and leaders in harnessing energy, while contributing to an environmentally sustainable society, through the delivery of unrivaled products and services.

MESSAGE

Total global system centred around customer satisfaction.

Yanmar's long experience and technical mastery of engine manufacturing has provided the base for the precise manufacture of a range of complete product systems.

Our efforts are devoted to ensuring that customers are fully satisfied with the performance of the unique products made by Yanmar. Yanmar has created a total group system based around customer satisfaction to eusure the specialized capabilities of each part of the global Yanmar group are used to the full to provide perfect Yanmar brand function and guarantee.

Overview of Yanmar Energy System Co., Ltd.

Yanmar's energy system business strives to offer power generation/drive/air conditioning systems best suited to customers' needs, with "energy", "ecology", and "economy" foremost in mind. The company also extends comprehensive support through the life cycle of each of these systems.

Global Environmental Charter: Yanmar Group's guiding principle to protect the global environment







Business Sectors

Yanmar Group

- Industrial engines
- Construction machines
- General-purpose equipment (Lighting equipment, Portable generators)

Marine Sector

Industrial/ Construction

Machine Sector



- Pleasure boats, Fishing boats
- Marine system equipment
- Propulsion engines Auxiliary engines

Agricultural Sector



- Agricultural machines
- Hobby farm equipment
- Agricultural facilities

Environmental Sector



- Environmental equipment
- Environmental facilities
- Cool containers

Energy Sector

Yanmar Energy System Co., Ltd.



- Micro gas cogeneration systems
- Natural gas •LP gas
- Biogas
- Air conditioning systems
- ·Gas engine heat pumps
- Power generating systems
- Emergency diesel power
- generation systems
- Pump drive systems Cogeneration systems
- Emergency gas turbine power generation systems
- Continuous power
- generation systems
- Solar power plants

Awards in Japan for the Micro Cogeneration System (CP Series)

Received five awards between 2000 and 2009 for technology, reliability and marketability



Awards in Japan for the 350 kW Cogeneration System

Excellent Energy-Saving Equipment Award (the Japan Machinery Federation President Award) in 2005

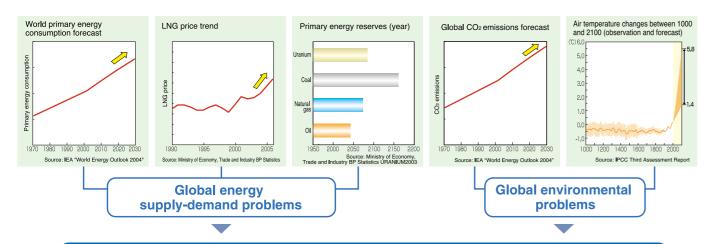


■Awards in Japan for GHP Systems

2006 (社) 日本ガス協会主催 Japan Gas Association Technology Award in 2002 for development of Geo-multi products Japan Gas Association Technology Award in 2006 for development of ultra high efficient GHP products Electric Utility Load Leveling Equipment and Systems Award (Promotion Award) in 2007 (by Heat Pump & Thermal Storage Technology Center of Japan)

Yanmar Micro Cogeneration Systems Use Advanced Technology to Concurrently Supply Electrical Power and Thermal Energy -Achieving High Efficiency, Cost Savings and Low Environmental Impact.

Yanmar cogeneration systems: considerate to people and the global environment

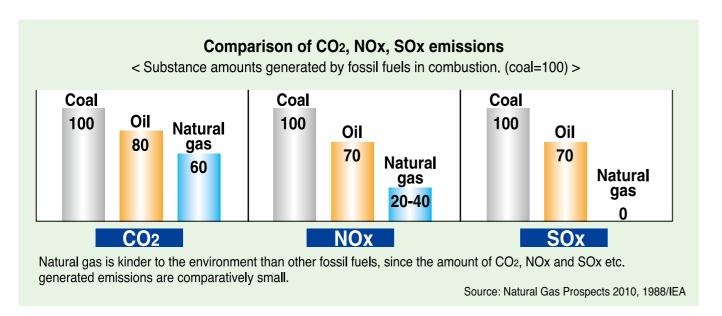


Highly efficient, clean gas cogeneration systems help overcome global energy demand-supply problems as well as global environmental problems.

■ What is a micro cogeneration*1 (CHP*2)

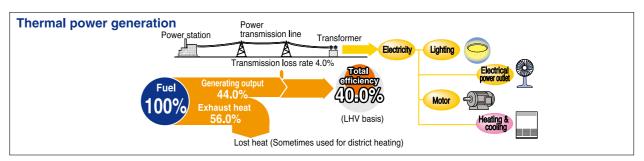
By generating electrical power at the required location (on-site generation/distributed power) using a gas engine driven electrical power generator powered by fuel such as natural gas, which has a low environmental impact, we can reduce losses associated with electrical power transmission and use the heat energy that is produced for heating or cooling. This is micro cogeneration.

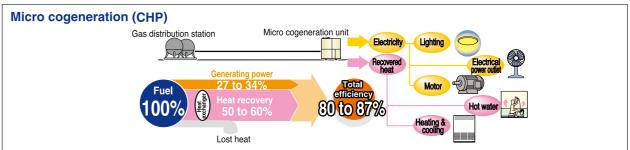
- %1 Yanmar's Micro cogeneration definition: generating output is less than 100 kW
- %2 CHP: Combined Heat and Power



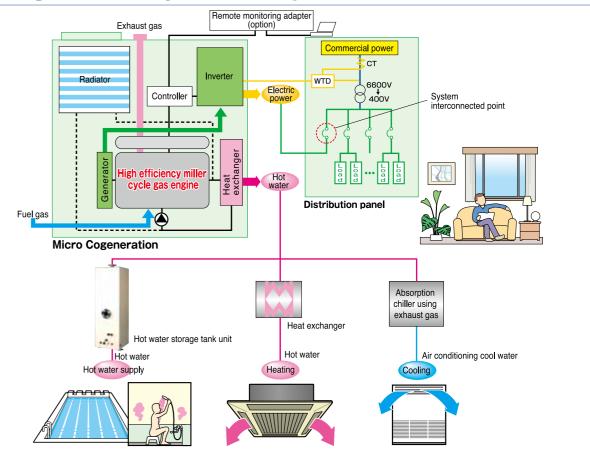
Comparison with a thermal power station

Cogeneration systems offer higher overall efficiency than typical conventional electrical power generation, this makes a great contribution to saving energy, cost reduction and reduced environmental impact (lower CO₂ emissions).





Micro cogeneration system example



Energy & cost savings

High efficiency contributes to energy and cost savings

- 1. Electricity + Effective waste heat usage system
- 2. High efficiency Lean-burn Miller cycle GAS ENGINE
 - Powered by YANMAR designed high performance gas engine.
- 3. High efficiency electrical POWER GENERATOR
 - Permanent magnetic high-frequency power generator
- 4. High efficiency INVERTER.
 - Reverse power type (standard)
 - Non reverse power type (option)

Environmental

- Contributes to reduction of green house gas emissions.
- Powered by natural gas clean fuel
- Reduces the amount of primary energy consumption.

This means reduction of CO2 emissions.

- 2. Low operation noise
- 4WE: 51dB(A)
- 10WE: 54dB(A)
- •25WE: 62dB(A)

(at 1m distance, 1.2m height)

Anechoic environment conversion value (with radiator fan stopped)

High reliability

- High quality
- Long maintenance interval

10,000 Hours(Gas type: Natural Gas)

6,000 Hours(Gas type : Biogas)

•4,000 units of CP series have been installed in Japan. (5 kW, 9.9 kW, 25 kW, 35 kW)

Easy installation

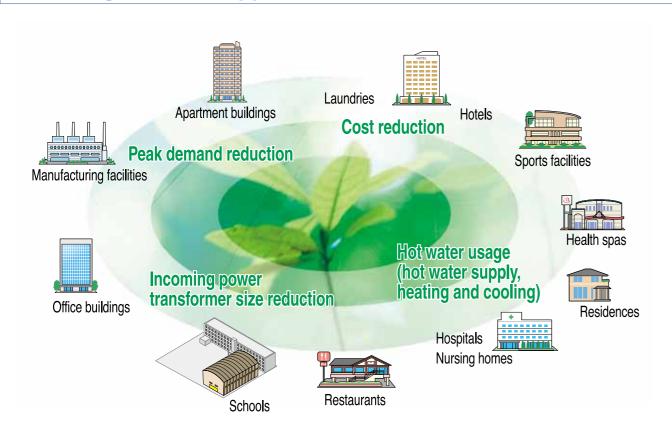
- 1. Easy grid connection using inverter
- Grid connection relay and synchronisation device
- Complies with G83 (UK connection guideline
 : CP4WE, CP10WE)
- 2. Wide range of equipment options

High functionality

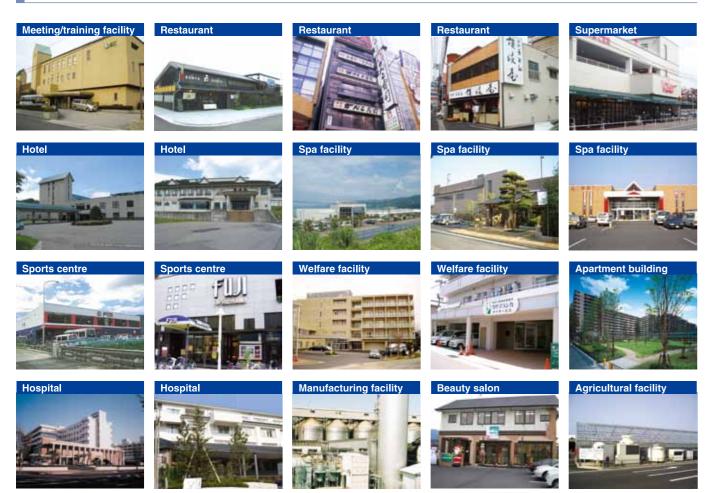
- 1. Advanced system controller
- Operation schedule control
- Operation rotation control/group control
- Multiple-unit operation
- Start & stop power demand control
- Monitor functions
- 2. Remote monitoring system
 - Operating condition confirmation
 - Operational data confirmation
- Operation reports

Note: Separate contract is required.

■ Micro Cogeneration Applications



Applications (in Japan)

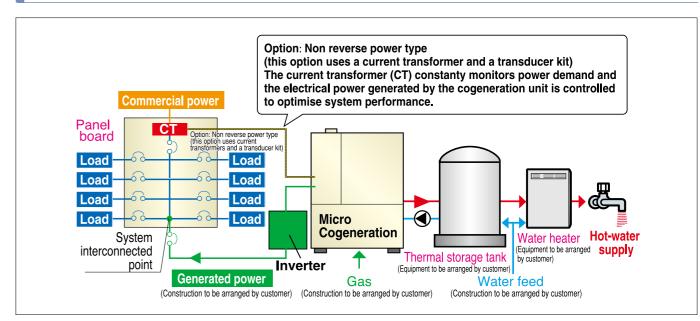


Lineup of CP W Series

				CP4WE	CP10WE	CP25WE-TN	CP25WE-TL	CP25WE-TM	CP25WE-TF
	CP W Series		S						
5	Rate	d output **1	kW	3.87	10.00		25	.00	
OUTPUT	Freq	uency	Hz	50	50		5	50	
0	Volt	age	٧	230	400	400			
Ele	ectrical	generation efficiency	%	26.7	30.7	33.5 33.0 31.7		31.7	30.7
To	tal effic	ciency	%	84.5	84.0	85.0	84.0	84.0	84.0
Ext	haust he	at recovery temperature	$^{\circ}$	65	70 (MAX78)		MA	X85	
Ор	erating	sound levels *2	dB(A)	51	54		62		
Tra	ansmis	sion method	_	Inverter	Inverter	Inverter			
Nu	ımber c	of phases / wires	_	Single phase / two wires	Three phases / four wires	Three phases / four wires			3
Po	wer	Reverse power type	_	standard	standard	standard			
cor	ntrol	Non Reverse power type	_	option	option	_			
Mu	Multiple unit operation			3 units schedule by group/ schedule rotation by unit	3 units schedule by group/ schedule rotation by unit	8 units schedule by group/ schedule rotation by unit			
Ga	Gas type		_	Natural gas group E,H	Natural gas group E,H	Natural gas group E,H	Natural gas group L,LL	Biogas type CH4 density:80~90%	Biogas type CH4 density:60~70%
Ma	Maintenance interval		Hours	10,000	10,000	10,000	10,000	6,000	6,000
Re	Remote monitoring system *3		_	option	option		opt	tion	
Am	bient	-5 to +40 ℃	_	standard	standard		stan	dard	
tem	nperatur	e -15 to +40 ℃	_	option	option		option		

- %1 Power consumpion by the CP unit is included.
- W2 Values are the maximum of anechoic readings measured in 4 directions at a point 1m from the unit, 1.2m above the ground with the heat exchanger fan off.
- ※3 Separate contract is required.

System Flow

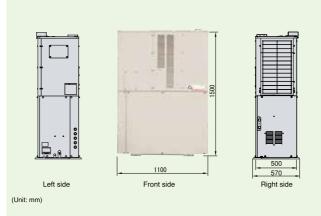


Approved for UK connection guideline (G83:2008,224). Grid Inverter KP40G Distribution panel **Electric power** DC output AC 230V AC 230V **Natural** gas System Controller Hot water

Main Specifications

		Model	Unit	CP4WE	
	Rated outpu	ıt	kW	3.87* ¹	
	Frequency		Hz	50	
pu	Voltage			AC230	
Output	Current			16.0	
	Phase/wires	3	_	Single phase, two wires	
	Power facto	r	%	97 or more	
/ery	Recovered I	heat	kW	8.38	
Efficiency Heat Recovery	Hot-water temperature	Inlet	°C	60	
at B	temperature	Outlet	°C	65	
훈	Hot-water flo	ow rate	L/min	24.3* ²	
ncy	Overall effic	iency	%	84.5	
icie	Electrical generation efficiency			26.7	
	Exhaust hea	at recovery ratio	%	57.8	
Power Supply Pressure Level	For rated load	Radiator fan stopped	dB (A)	51	
Sure		Radiator fan operating		53	
လွ နူ		_		-	
 	Voltage		ACV	230	
g	Startup curr	ent	Α	13 (average electric current)	
S	Power	Radiator fan stopped	kW	0.19	
We	Power consumption (rated)	Radiator fan operating	kW	0.28	
<u> </u>	<u> </u>	Space heater (below 5 °C)	kW	0.25 (for cold regions)	
<u> </u>		n (LHV basis)	kW	14.5* ³	
Fue	Gas type		_	Natural gas(group E,H)	
	Gas supply	pressure	mbar	20	
Suc	Width		mm	1,100	
JSic	Depth		mm	500 (570 including protrusions)	
Dimensions	Height		mm	1,500 (1,555 including cover)	
Ö	Net weight		kg	410 (including cooling water and lubricant)	

Outline Drawing of Gas Cogeneration Main Unit



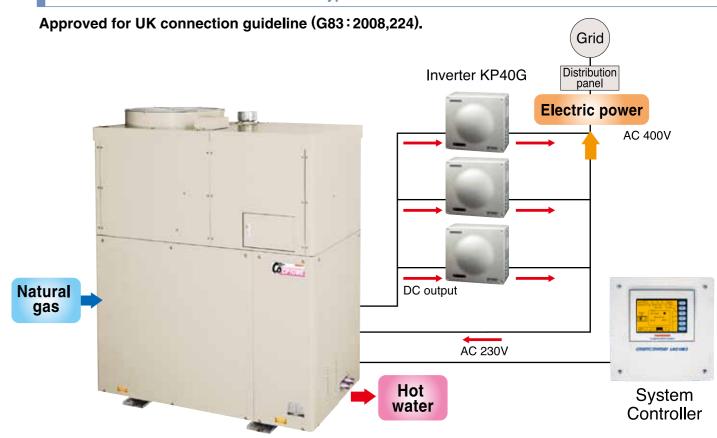
- (1) The heat recovery and efficiency values are those for rated output in standard atmospheric
- (1) The neutral recovery and encency values are insee for rated output in standard atmospheric conditions.

 (2) The oeprating sound levels are maximum values measured in 4 directions at a point 1 m from the side of the unit and 1.2 m above the ground in an anechoic room simulation. The sound levels during actual operation are usually higher than the simulated values due to ambient noise and
- echoes.
 (3) The values for the external dimensions do not include piping, piping connections, or protruding
- (3) The values for the external dimensions do not include piping, piping connections, or protruding parts.
 (4) The amount of fuel consumption is based on lower calorific values.
 (5) As for G83, the examination was carried out by New and Renewable Energy Centre(NaREC) in U.K.
 *1. Power consumption is included. *2. Max. of +5%; 25.5 L/min *3. Tolerance +5% is not included.

Options

- I - · · · ·							
Items	Туре	lltems	Туре				
Heater kit (for ambient temperature -5°C to -15°C)	HHC4W	Exhaust pipe extension joint	EKC4W				
Anti vibration mount	BKC5B	Flexible exhaust pipe	JKC4W				
System controller	LKC10B3UK	Drain syphon (short type, long type)	SPW1S, SPW1L				
Wall mount box for system controller	RKC20C	Neutralizer (drain filter)	DFB19E				
Remote monitoring adapter (wall mount type)	CLCW2B1	Radiator exhaust air direction change duct	FKA5B				
Transducer kit (for non reverse power operation)	TRC4W						

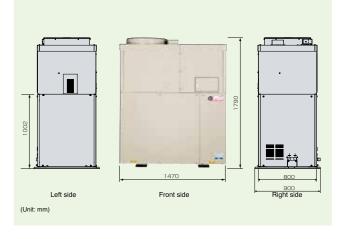
■ CP10WE Inverter Interconnected Type



Main Specifications

		Model	Unit	CP10WE	
	Rated outpu	t	kW	10.00* ¹	
	Frequency		Hz	50	
D D	Voltage		٧	AC400	
Output	Current		Α	14	
	Phase/wires	S	_	Three phases, four wires	
	Power facto	r	%	97 or more	
ery	Recovered I	neat	kW	17.3	
Heat Recovery	Hot-water temperature	Inlet	°C	65	
± E	terriperature	Outlet	°C	70 (MAX78)	
	Hot-water flo	ow rate	L/min	48.2* ²	
Efficiency	Overall effic		%	84.0	
icie	Electrical ge	eneration efficiency	%	30.7	
	Exhaust hea	at recovery ratio	%	53.3	
Sound Pressure Level	For rated load	Radiator fan stopped		54	
Sound Pressure Lev		Radiator fan operating		56	
လှ နို		-		-	
슬	Voltage		ACV	230	
ਰ	Startup curr		Α	22.6 (average electric current)	
S	Power	Radiator fan stopped	kW	0.28	
Power Supply	Power consumption (rated)	Radiator fan operating	kW	0.53	
<u> </u>	` ′	Space heater (below 5 °C)	kW	0.50 (for cold regions)	
_		n (LHV basis)	kW	32.6* ³	
Fuel	Gas type		_	Natural gas(group E,H)	
	Gas supply	pressure	mbar	20	
Suc	Width		mm	1,470	
nsic	Depth		mm	800 (900 including protrusions)	
Dimensions	Height		mm	1,790	
ā	Net weight		kg	790(including cooling water and lubricant)	

Outline Drawing of Gas Cogeneration Main Unit



- (1) The heat recovery and efficiency values are those for rated output in standard atmospheric
- (1) The near tecovery and emindency values are mose for rated output in standard annospheric
 conditions.
 (2) The oeprating sound levels are maximum values measured in 4 directions at a point 1 m from the
 side of the unit and 1.2 m above the ground in an anechoic room simulation. The sound levels
 during actual operation are usually higher than the simulated values due to ambient noise and
- echoes.
 (3) The values for the external dimensions do not include piping, piping connections, or protruding
- (a) The values of the external differences of not include piping, piping conflictions, or profitting parts.

 (4) The amount of fuel consumption is based on lower calorific values.

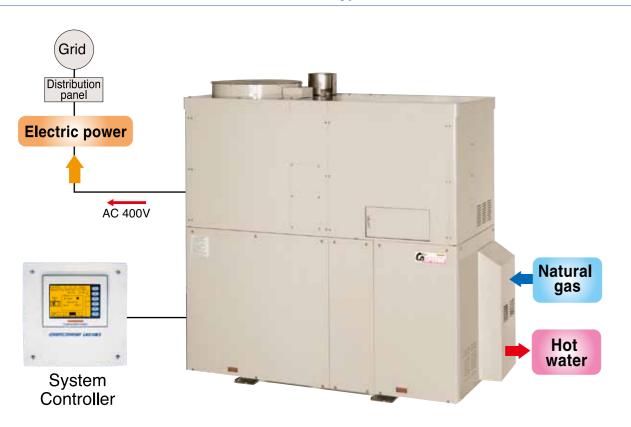
 (5) As for G83, the examination was carried out by New and Renewable Energy Centre(NaREC) in U.K..

 *1. Power consumption is included. *2. Max. of +5%; 50.6 L/min *3. Tolerance +5% is not included.

Options

554010							
ltems	Type	litems	Туре				
Heater kit (for ambient temperature -5°C to -15°C)	HHC10W	Exhaust pipe extension joint	EKC10W				
Anti vibration mount	BKC10B1	Flexible exhaust pipe	JKC10W				
System controller	LKC10B3UK	Drain syphon (short type, long type)	SPW1S, SPW1L				
Wall mount box for system controller	RKC20C	Neutralizer (drain filter)	DFB19E				
Remote monitoring adapter (wall mount type)	CLCW2B1	Radiator exhaust air direction change duct	FKA10B				
Transducer kit (for non reverse power operation)	TRC10W						

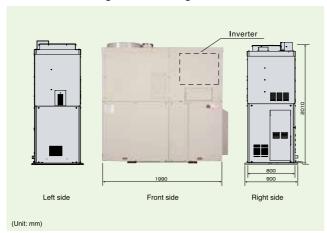
Biogas type ■ CP25WE-TM*-TF Inverter Interconnected Type



Main Specifications

		Model	Unit	CP25WE-TN	CP25WE-TL
	Rated outpu	ıt	kW	25.0	00*1
_	Frequency			50	
nd	Voltage			AC400	
Output	Current		Α	35.	.4
Ŭ	Phase/wires	3	_	Three phase	es, four wires
	Power facto	r	%	97 or	more
ery	Recovered I	heat	kW	38.4	38.7
006	Hot-water	Inlet	°C	70)
ž st	temperature	Outlet	°C	75 (M	AX85)
Efficiency Heat Recovery	Hot-water flo	ow rate	L/min	11	0*2
Cy	Overall effic	iency	%	85.0	84.0
ciel	Electrical generation efficiency Exhaust heat recovery ratio		%	33.5	33.0
			%	51.5	51.0
Sound Pressure Level	For rated load	Radiator fan stopped		62	2
In la		Radiator fan operating	dB (A)	64	
တို့ နို့		_		_	-
	Voltage		ACV	230	
Power Supply	Startup curr	ent	Α	46.0 (Mean cur	rent)/AC200V
Θ	Dower	Radiator fan stopped	kW	0.93	
we	Power consumption Radiator fan operating		kW	1.35	
<u>8</u>	(rated)	Space heater (below 5 °C)	kW	0.7	' 5
	Consumption	n (LHV basis)	kW	74.6* ³	75.8* ³
Fuel	Gas type		_	Natural gas	Natural gas
玉	das type			(group E,H)	(group L,LL)
	Gas supply pressure		mbar	15-	30
SU	Width		mm	2,1	50
sio	Depth		mm	800 (900 includir	ng protrusions)
Dimensions	Height		mm	2,010 (2,060 includin	g the exhaust outlet)
듑	Net weight	Net weight		1,320 (including cooling water and lubricant)	

Outline Drawing of Gas Cogeneration Main Unit



- (1) The heat recovery and efficiency values are those for rated output in standard atmospheric
- conditions.

 (2) The oeprating sound levels are maximum values measured in 4 directions at a point 1 m from the side of the unit and 1.2 m above the ground in an anechoic room simulation. The sound levels during actual operation are usually higher than the simulated values due to ambient noise and achoes. echoes.
 (3) The values for the external dimensions do not include piping, piping connections, or protruding
- parts.
 (4) The amount of fuel consumption is based on lower calorific values.
- *1. Power consumption is included. *2. Max. of +5%; 116 L/min *3. Tolerance +5% is not included.

Options

Items	Туре	II tems	Туре
Heater kit (for ambient temperature -5°C to -15°C)	HHC25W	Exhaust pipe extension joint	EKC25W
Anti vibration mount	BKC25B	Flexible exhaust pipe	JKC25W
System controller	LKC10B3UK	Drain syphon (short type, long type)	SPW1S, SPW1L
Wall mount box for system controller	RKC20C	Neutralizer (drain filter)	DFB19E
Remote monitoring adapter (wall mount type)	CLCW2B1	Radiator exhaust air direction change duct	FKA25

Distribution panel **Electric power** AC 400V When using biogas derived from excess sludge, a siloxane removal unit should be used to keep the level of siloxane compound at a reference value of 0.02 ppm or less. Biogas Hot water System Controller

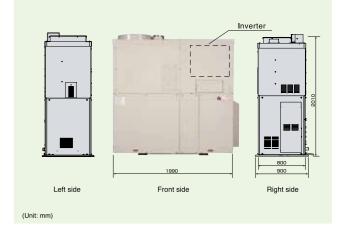
Main Specifications

Grid

	•	Model	Unit	CP25WE-TM	CP25WE-TF
	Rated outpu	ıt	kW	25.00* ¹	
	Frequency	Frequency		50	
E I	Voltage	Voltage		AC400	
Output	Current	Current		35.4	
	Phase/wires	3	_	Three phas	es, four wires
	Power facto	r	%	97 or	more
/ery	Recovered I	heat	kW	38.7	40.6
Heat Recovery	Hot-water temperature	Inlet	°C	7	0
at B	temperature	Outlet	°C	- '	IAX85)
	Hot-water flo		L/min	110*2	116* ²
Efficiency	Overall effic	iency	%	84	1.0
icie		Electrical generation efficiency		33	32
		Exhaust heat recovery ratio		51.0 52.0	
Sound Pressure Level	For rated	Radiator fan stopped		62.0	
Sound ressure Lev	load	Radiator fan operating	dB (A)	64.0	
လှ နို		_		-	
출	Voltage		ACV	230	
g	Startup curr		Α	46	
Power Supply	Power .	Radiator fan stopped	kW		
) M	consumption (rated)	Radiator fan operating	kW	1.35	
<u>~</u>	` ′	Space heater (below 5 °C)	kW	0.7	
	Consumption	n (LHV basis)	kW	75.8* ³	78.1* ³
Fuel	Gas type	Gas type		Biogas CH4 density 80~90%	Biogas CH4 density 60~70%
	Gas supply	pressure	mbar	15-	25
sus	Width		mm	2,1	50
sio	Depth		mm	800 (900 including protrusions)	
Dimensions	Height		mm	2,010 (2,060 including the exhaust outlet)	
ä	Net weight		kg	1,320 (including coolir	ng water and lubricant)

Outline Drawing of Gas Cogeneration Main Unit

Methane Gas Generation Equipment



- (1) The heat recovery and efficiency values are those for rated output in standard atmospheric conditions.

 (2) The oeprating sound levels are maximum values measured in 4 directions at a point 1 m from the side of the unit and 1.2 m above the ground in an anechoic room simulation. The sound levels during actual operation are usually higher than the simulated values due to ambient noise and echoes.

 (3) The values for the external dimensions do not include piping, piping connections, or protruding parts.
- parts.
 (4) The amount of fuel consumption is based on lower calorific values.
- *1. Power consumption is included. *2. Max. of +5%; 116 L/min *3. Tolerance +5% is not included.

Options

Items	Туре	II tems	Туре
Heater kit (for ambient temperature -5°C to -15°C)	HHC25W	Exhaust pipe extension joint	EKC25W
Anti vibration mount	BKC25B	Flexible exhaust pipe	JKC25W
System controller	LKC10B3UK	Drain syphon (short type, long type)	SPW1S, SPW1L
Wall mount box for system controller	RKC20C	Neutralizer (drain filter)	DFB19E
Remote monitoring adapter (wall mount type)	CLCW2B1	Radiator exhaust air direction change duct	FKA25

Gas Engine

Technologically Advanced and Reliable Lean-burn Miller Cycle Gas Engine

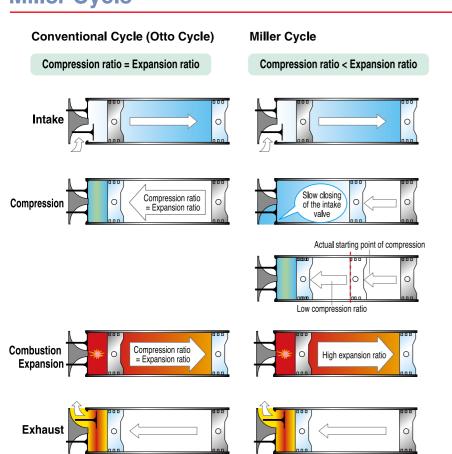
This engine's basic features include accurate rhythm and power performance, generated by a special piston.

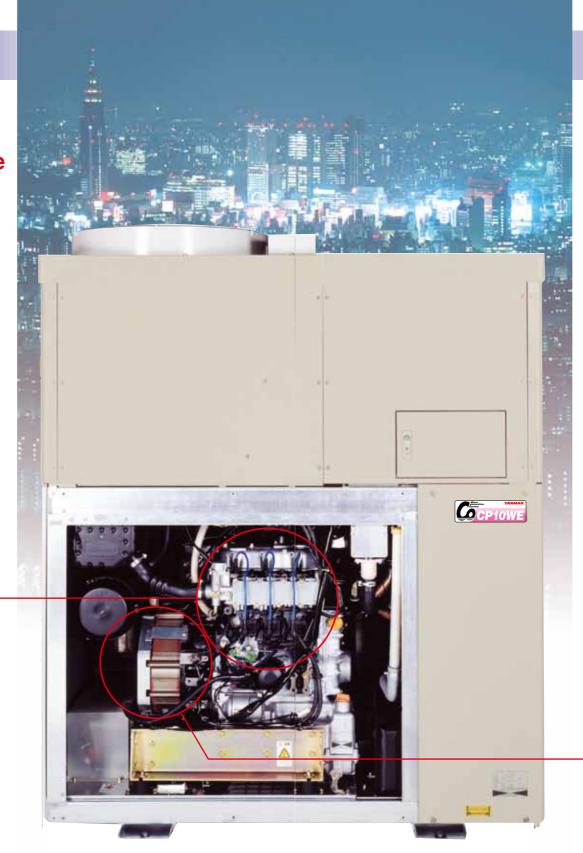
The lean-burn system optimizes ignition timing and matches the excess intake air, this reduces NOx and gives low-fuel consumption.

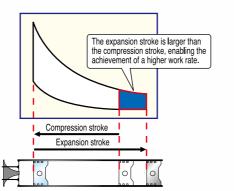
Furthermore, the adoption of the Miller Cycle type engine creates even higher operating efficiency. The engine offers a maintenance interval of 10,000*1 or 6,000*2 hours, which is one of the industry's longest for a cogeneration gas engine.

*1: Natural gas type *2: Biogas type

Miller Cycle



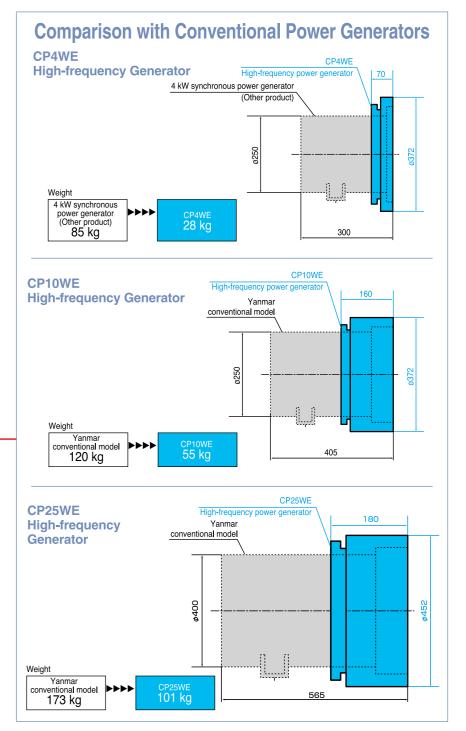




Generator

Compact and High-performance

The CP Series, which has a higher performance compared to existing generators, has realized a generating efficiency of over 90%. YANMAR has succeeded in making lighter and more compact generators.



Inverter

Inverter Cogeneration Package

The blending of generated power and commercial power is made possible by inverter linking.

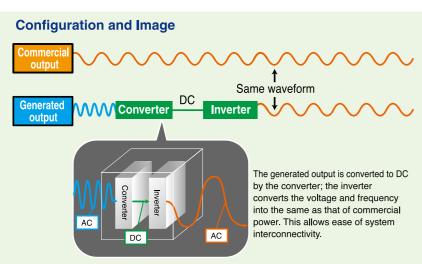
The innovation of the CP Series is demonstrated by its unprecedented inverter linking and the inverter's built-in protective relay.

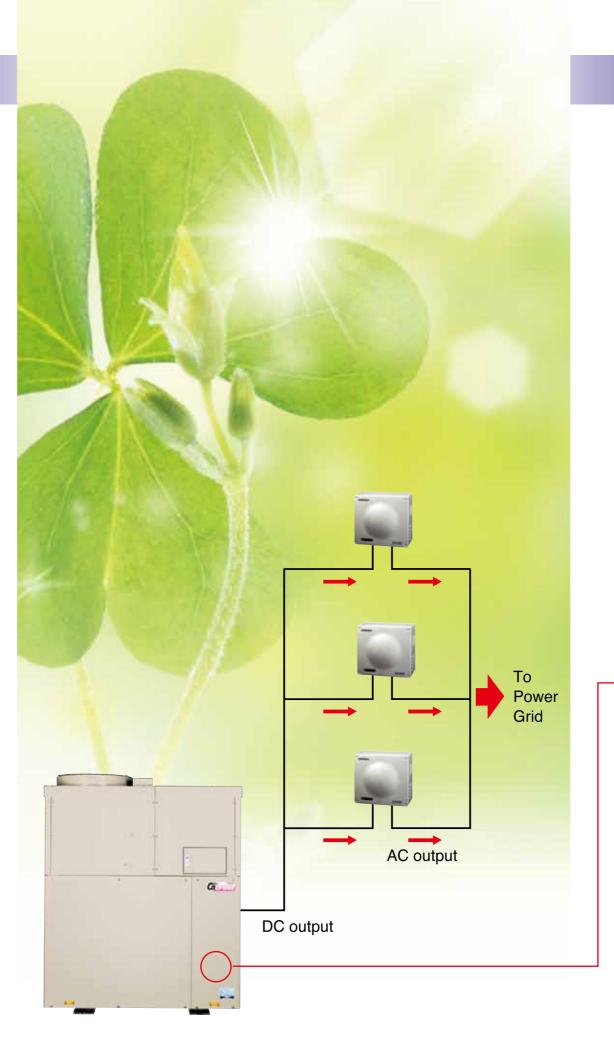
This makes system linking to commercial power easy, and has resulted in the reduction of initial cost and engineering work.

This inverter has an industry-leading conversion efficiency. It has made the utilization rate of compact generators 100%, which had been difficult to attain.

CP4WE, CP10WE Inverter







Heat Exchanger

The Development of the Extremely Compact Heat Exchanger

The real significance of cogeneration package is to utilize engine exhaust heat as energy.

The development can be seen even in the heat exchanger, which is the core of the CP Series.

The CP Series units adopt a brazed heat exchanger, which is approximately one fifth more compact than conventional tubular heat exchanger for the same performance.

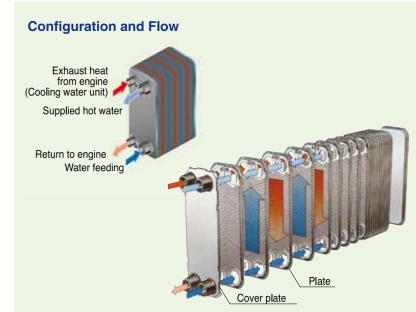
The CP Series units do not need rubber gaskets or clamping bolts that conventional models need, and corrosion resistance and heat resistance have been dramatically improved.

Brazed Heat Exchanger

Material of plate Material of cover plate

SUS316 SUS316





System Controller

Seeking the best balance

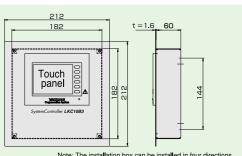
This energy balance is achieved by the action of the CP series system controller.

The CP series system controller constantly monitors power demand and controls the CP system output to achieve the optimum balance between power demand and CP system power output. With remote power monitoring capability and calendarbased operation set easily via the large sized touch sensitive LCD screen, the CP series system controller ensures that CP series operation can be seamlessly matched to the needs of the user.

%1 Non reverse power type(option)

LKC10B3UK





Setting functions

- Scheduled operation
- Manual operation
- Holiday setting
- Operation start power, operation stop power
- Multiple unit operation (number of units, rotation, group operation)
- Buzzer on/off

Monitor functions

- Setting values, setting value confirmation
- Running data (generated power, incoming) power, voltage, current etc.)
- · Alarm displays (history, alarm condition, reset condition)

Alarm setting functions

*Only for resettable alarms

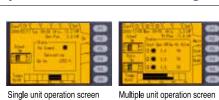
(Please refer to the operation manual for

Emergency stop functions

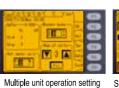
maximum number of units

	CP4WE	CP10WE	CP25WE
LKC10B3UK	3	3	8

System Controller Screen Image













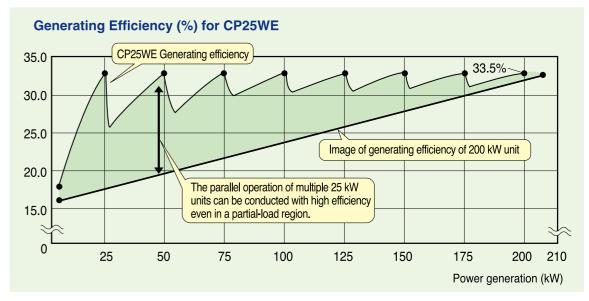


Calender setting screen

Key Advantages of Cogeneration Systems

Control of Multiple-unit Operation

The system controller (sold separately) enables the use to control the operation of multiple units (up to 8 units). High-efficiency operation on partial load is possible by controlling the number of units in operation.



Rotation operation balances the operating hours of each unit, this enables the maintenance costs are reduced by being able to do maintenance on all the units during the same maintenance period.

The appropriate number of units for the required load operate, and units are operated on a rotation basis in order to keep the operating hours of each unit nearly equal.

